

## IMPORTANT INFORMATION

### SUCTION PRESSURE OPTIMISATION

If this controller is used in conjunction with a suction pressure optimiser then input 2 must be present to enable suction optimisation to function. Input 2 has a dual purpose

- a) Liquid level detection (item 159 set to 0)
- b) Suction pressure optimisation (item 159 set to 1)

When EPIC is used in conjunction with CO2 plant then interlock circuitry is provided for this purpose otherwise input 2 should be shorted out with a suitable wire link. Note as voltage is present on this link it must be insulated and not bare wire.